

## PRODUCT SPECIFICATION BI-CROCK

Surface Type:	100%PU		Date: 09/20/06
Foam Type:	100%PVC		Revision: 1
Weight at 54 inches:	28.5oz/yd		
Backing weight:	3.5oz/yd <sup>2</sup>		
Backing Type/composition:	P/C: 65%:35%		
Put-up:	30 yards		
Repeat:	10 1/4" V; 6" H		
Cleaning Code:	W		
Railroaded:	N		
<b>Available Test</b>	<b>Values Required</b>	<b>Units</b>	<b>Test Method</b>
Finished Width	54"	In	CFFA-700a
Thickness	1.0±10%	mm	CFFA-700c
Total Weight	19.0±10%	Oz/yd <sup>2</sup>	CFFA-700d
Grab Tensile	80.0×90.0min	Lbs/in	CFFA-17
Trap Tear	25.0×20min	Lbs/in	CFFA-16c
Seam Strength	65.0×60.0min	Lbs/in	CFFA-14
Adhesion	4.0×4.0min	Lbs/in	CFFA-3
Flex Resistance	25,000	Cycles	CFFA-10
Blocking	No.1	Grade	CFFA-4
Wyzenbeek Abrasion	Pass - 100,000	Cycles	Federal Standard 191A Method 5304
		#8 Cotton Duck	
Hydrolysis Resistance	No delaminating	Visual	6hrs in boiling water
UV Stability	40 indoor hours	No colour change	QUV
Crock Resistance	20 - no stain	Cycles	CFFA-7
Stretch (MD×CD)	5%×15%	% at 15#	CFFA-17
<b>Flame Resistance:</b>			
California Technical Bulletin 117, Section E.		Meets Requirements	
U.F.A.C. Class I		Meets Requirements	
NFPA 260		Meets Requirements	
May Comply with California 133 when Tested with Suitable Components.			
<b>Country of Origin: China</b>			