



**Decorative Vinyl  
& Fabric Corp.**  
**Symphony Encore**  
<http://dvcfabric.com>

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Product Specification Sheet

Pattern: Lumina

Date: 4/2/2014

Encore by The Symphony Collection

**Description**

**General Treatments**

Weight (linear yard)	24.0 oz	Hydrolysis Resistance	7 weeks	ISO1419:1995 (Jungle Test)
Width	54 "	Colorfastness to Light	200 Hours	(CFFA-2 / AATCC 16-3)
Thickness	1.00 mm	Cold Crack	-20 °F	(CFFA-6a Federal Standard No. 191A-Method 5874)
Gauge	0.40	Mildew Resistant	Pass	(CFFA-120 / ASTM G21-96)
Emboss	Smooth	Anti-Bacterial / Anti-Microbial	Pass	(CFFA-300 / AATCC* Test Method 147-1998)
Surface Composition	100 % Polyurethane	Stain Resistance	with Cleangene™ Technology	
Substrate Composition	100 % Polyester Knit	Bleach Resistant	Yes	Diluted 1:10

**Physical Properties**

Abrasion	100,000 Double Rubs	(CFFA-1A / Method ASTM D 4157-92)		
Coating Adhesion	Full Bond Warp	Full Bond Fill	(CFFA 3 / ASTM D751-98)	
Tear Strength - Tongue	14.6 Warp	15.2 Fill	(CFFA-16b / ASTM D2261-96)	
Breaking Strength	189 Warp	99 Fill	(CFFA-17 / ASTM D751-10)	
Seam Strength - (Tack/Tear)	85.3 Warp	48.2 Fill	(CFFA-14 / Method ASTM D751-07)	
Blocking Resistance	1	Rating	(CFFA-4 / FTMS 191A-Method 5872)	
Crocking	5 Dry	5 Wet	(AATCC-Method 8-2001)	

**Flame Treatments**

California Technical Bulletin 117	Pass	NFPA 260	Pass
UFAC Class I	Pass	IMO A.652(16)8.2	Pass
BIFMA CS-191-53, Section 3	Pass	ASTM E 84 Adhered: Class 1	Pass
BIFMA CS-191-53, Section 4	Pass	ASTM E 84 Un-Adhered : Class 1	Pass